

# thyssenkrupp Group

ThyssenKrupp Industrial Solution  
EPC Competitiveness

*The Global EPC Project Management Forum  
11-12 of April 2019*

Presented by  
Dr. Wolfgang Benz



# thyssenkrupp – a diversified industrial group





Leading engineering expertise from one source

## thyssenkrupp: a global corporation

> 2,200

production sites,  
offices and service location  
all over the world

€42,778 mn  
Sales

€735 mn

R&D spending

~155,000  
employees



Present in nearly

80 countries

2,000  
industrial property  
rights in reporting period

~17,000  
patents in total



Driven by global trends

# Leading engineering expertise



# Business Area Industrial Solutions

Facts & figures



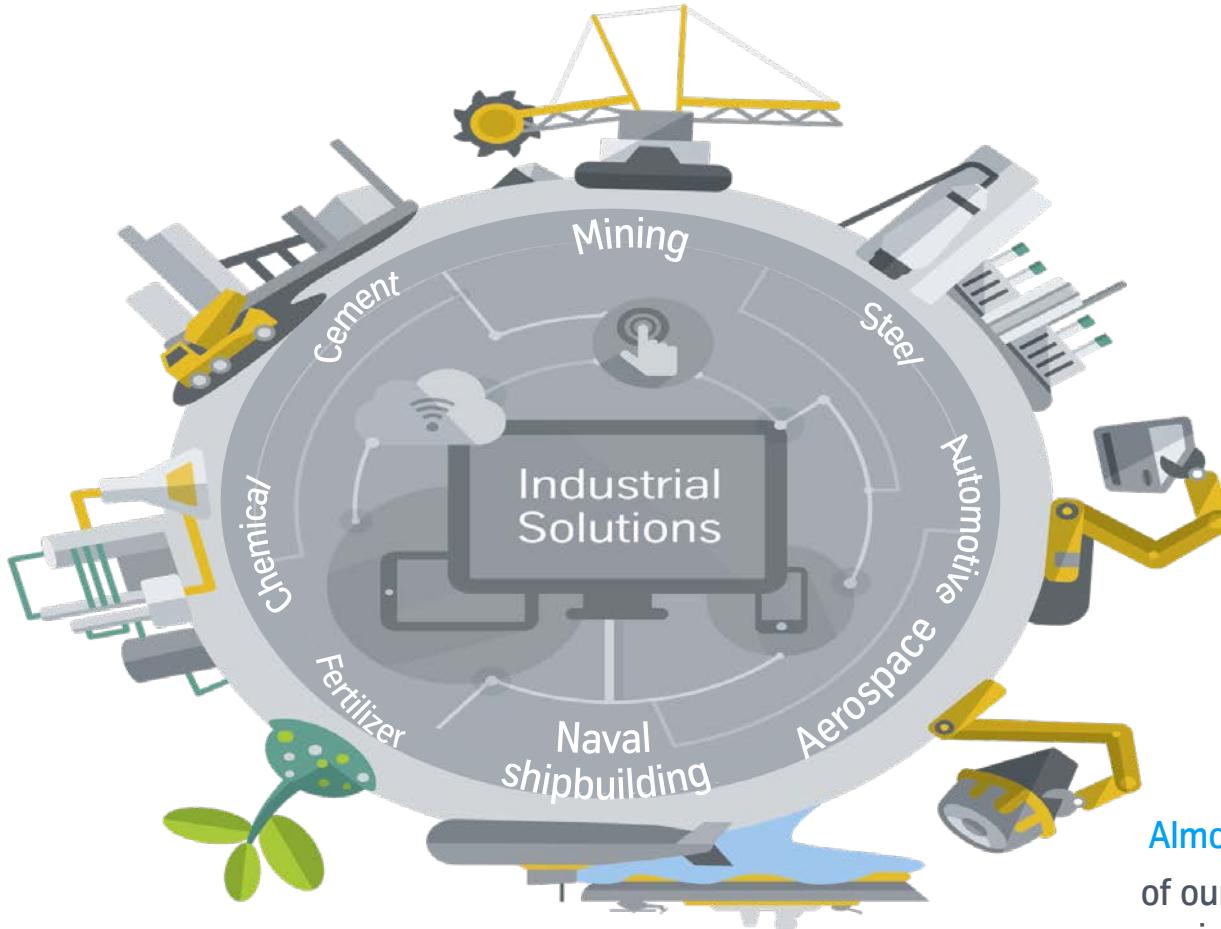
# Excellent and sustainable engineering solutions and services



## Industries we serve

**>17,600**  
machines and systems  
in use worldwide

Over **2,500**  
chemical installations  
constructed worldwide



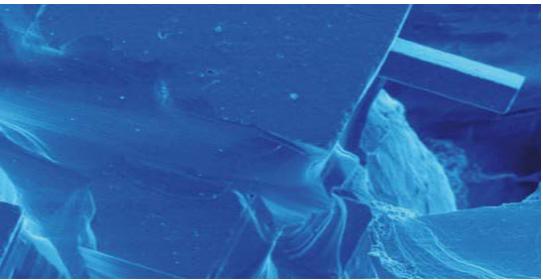
More than **200** years of engineering excellence  
Almost **70%** of our employees are engineers and technicians



# thyssenkrupp Industrial Solutions AG

## Business Units

### Electrolysis & Polymers Technologies



### Fertilizer & Syngas Technologies



### Industrial Specialties



### Cement Technologies



### Mining Technologies



### Service



### System Engineering



### Marine Systems



Network of Excellence



# thyssenkrupp Industrial Solutions AG

Joint EPC-S business model based on sound expertise in project management

## Engineering (E)



## Procurement (P)



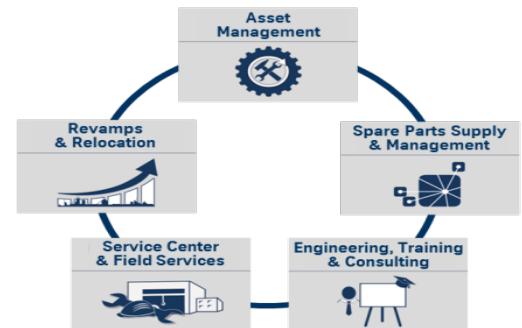
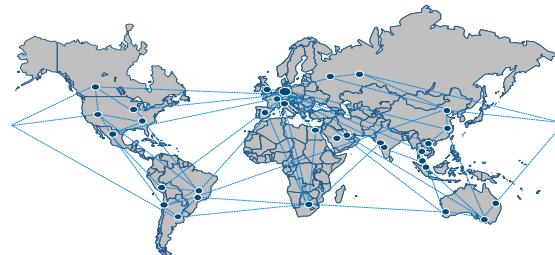
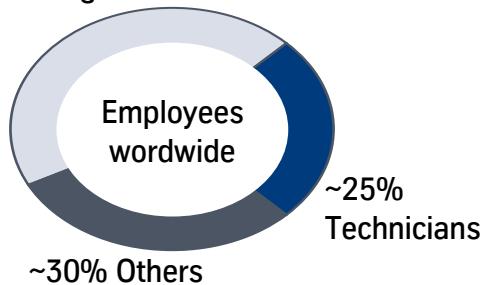
## Construction (C)



## Services (S)



~45% Engineers



Leading technologies & engineering skills

Global network & efficiency

Local know-how & presence

Reliability & customer proximity



# Engineering Procurement Construction (EPC)

The right partner for your turn-key projects

## Engineering (E)



## Procurement (P)



## Construction (C)



### Know-how Exchange

Knowledge transfer via a closely knit global network

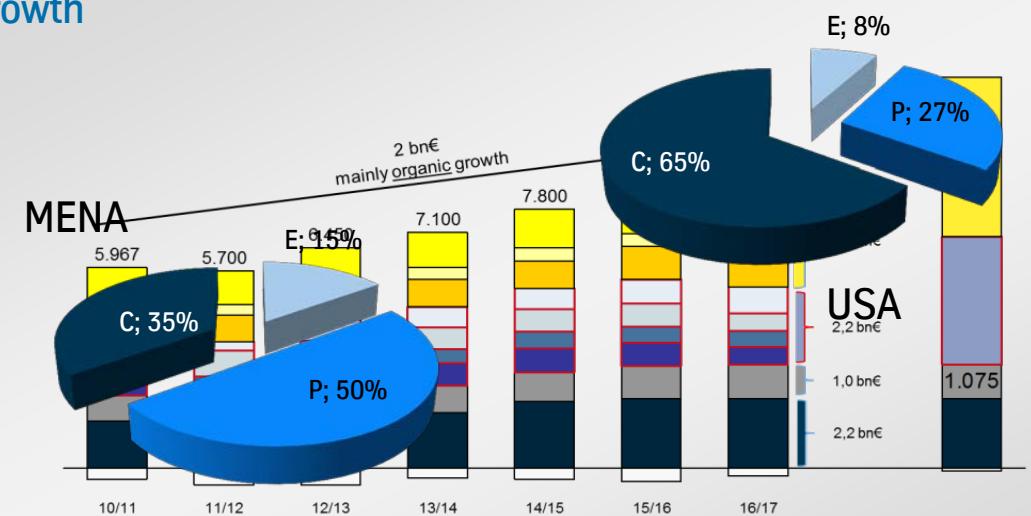


Engineering Powerhouse

Contractors Management

Training & Services

### Growth



# The challenges of EPC / LSTK Contracts



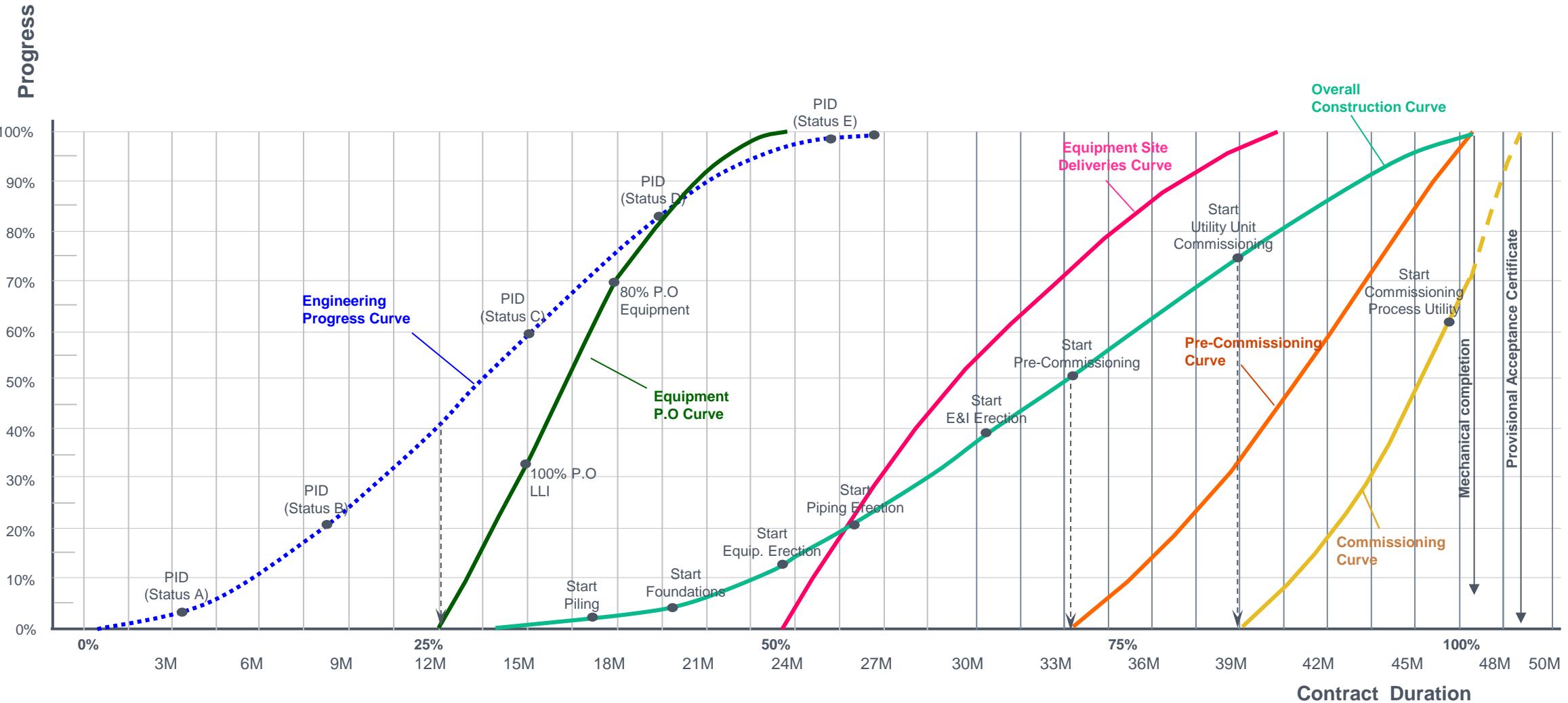
Challenges

- Race against time !!!**
- Produce quality**
- Stay within the budget**



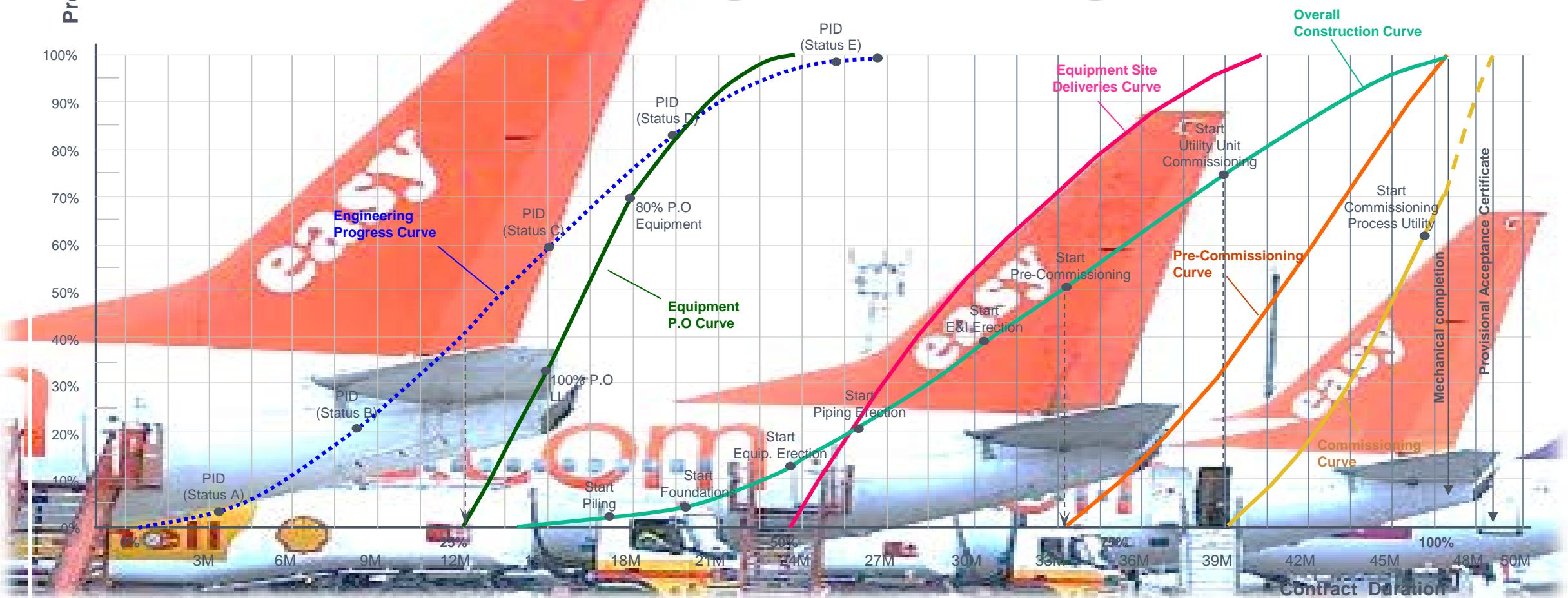
The key is planning and control





## Engineering & Construction – Critical Path (Theory)

# long, long distance flight

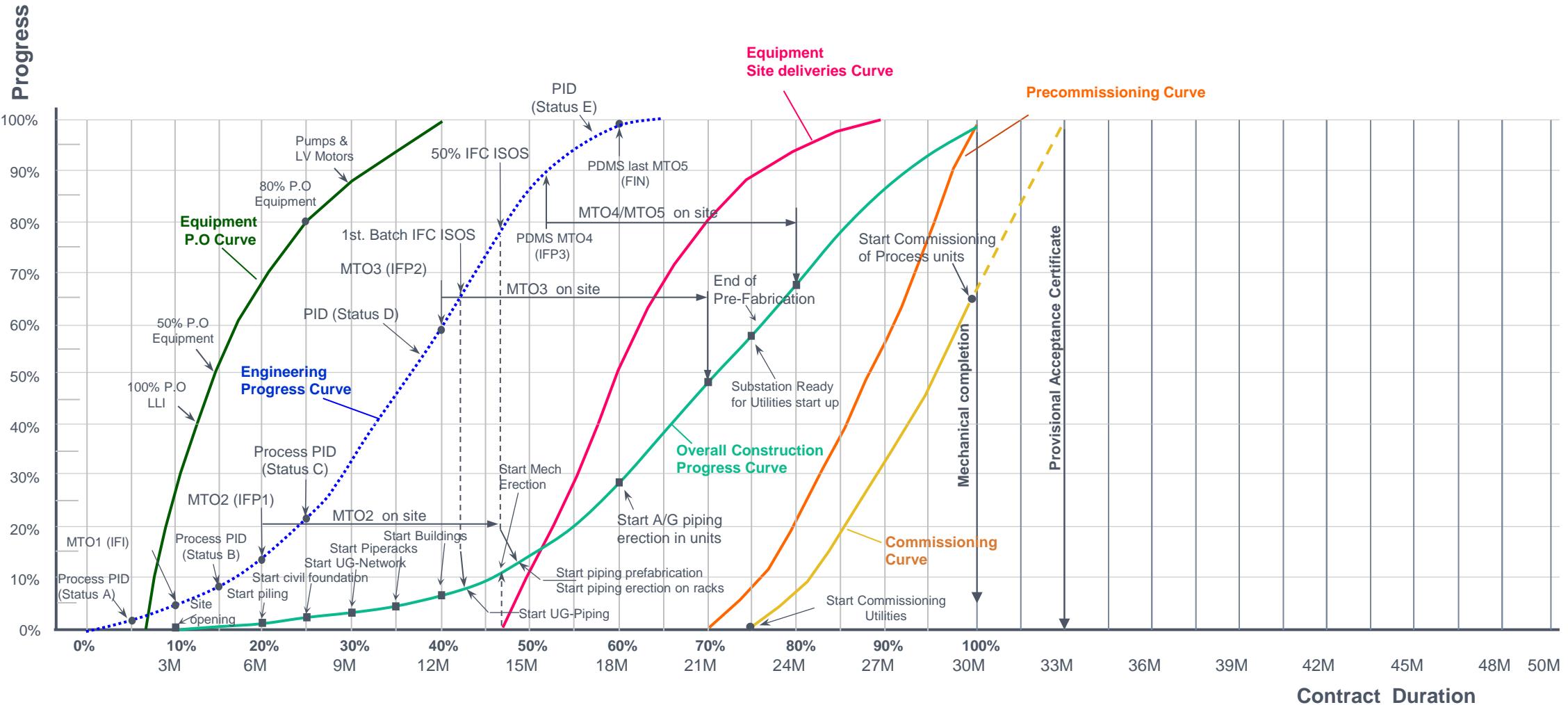




airborne alternations

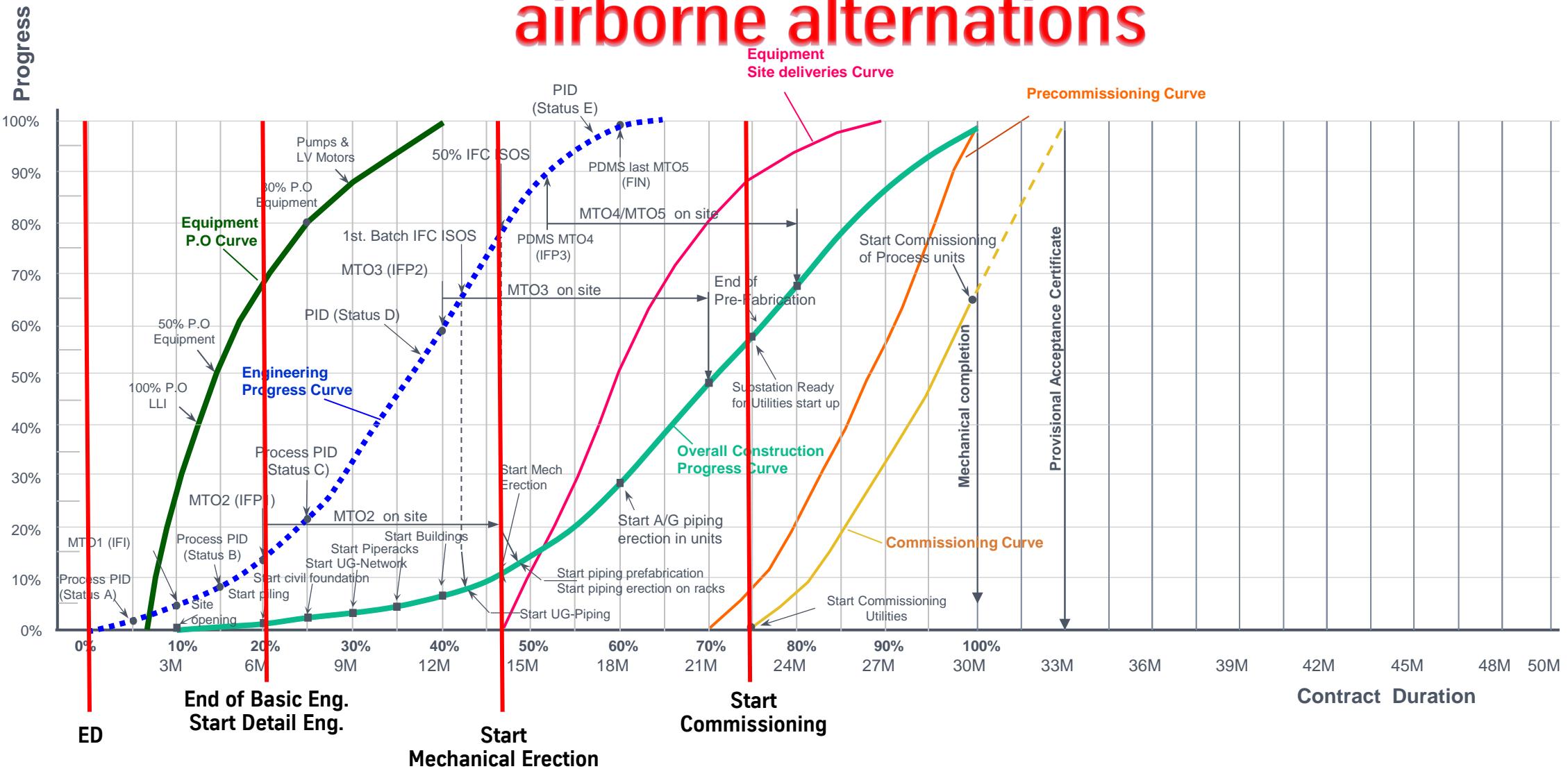


# Engineering & Construction – Critical Path Reality



# Engineering & Construction – Critical Path (Reality)

## airborne alternations



## Main Principles

Talk the same language

Qualified people - development and training programs

Integrated approach – consistency in all project phases

Uniform, globally harmonized engineering processes, methods and tools

Efficient project management and controlling

Proven interface management / Risk management / Risk response planning

Precise definition of deliverables

Detailed schedule - Workflow follows the time schedule requirements

Construction driven project execution



Good enough ?



# A bundle of measures to increase EPC competitiveness

Lead time reduction project is one of cornerstones

1 Engineering

- Develop Local Org. as EPC operating offices – Global footprint
- Design to cost analysis
- New standardized Offsites & Utility concept
- Modular Design

2 Procurement

- Target Pricing Procurement
- Low cost sourcing
- Global procurement concept

3 Construction

- Target Pricing Construction
- Target search for construction management company
- Strategic partnering

4 Project Management

- Reduce project lead time
- Implement additional KPI's for project control
- Improve cockpit for project execution



## Ammonia Plant QAFCO IV: 14 months after ED



## Ammonia Plant QAFCO IV: 22 months after ED



## Ammonia Plant QAFCO IV: 32 months after ED



# General Concept Execution

## Objectives

**Safe, Economic and Timely completion is the primary and fundamental objective of the Project Execution**

- To work in accordance with the CONTRACT and in full compliance with the Health, Safety and Environment requirements, applicable rules and standards
- To comply with local and national requirements
- To achieve an accident free project including Zero Lost Time Incidents (LTI) by implementing high standards of safety
- To comply with all applicable LAWS and PERMITS and with OWNER's Code of Conduct.
- To meet the highest quality standards for Engineering, Procurement and Construction including Documentation
- To achieve Commercial Completion within the agreed framework of the Project Schedule
- To fulfil the PERFORMANCE GUARANTEES
- Both parties shall be winners of the match!



# Industrial Solutions

Process Technologies – More than 2,000 plants built around the globe

Fertilizers



130 plants

Nitric acid



185 plants

Refineries



580 plants

Aromatics



75 plants

Hydrogen, Ammonia, Methanol



120 plants

Organic chemicals, Petrochemicals



375 plants

Plastics, Synthetic fibers



115 plants

Polyester, Polyamides



400 plants

Electrolysis



1150 plants

Coke plants



500 plants

Gasification



100 plants

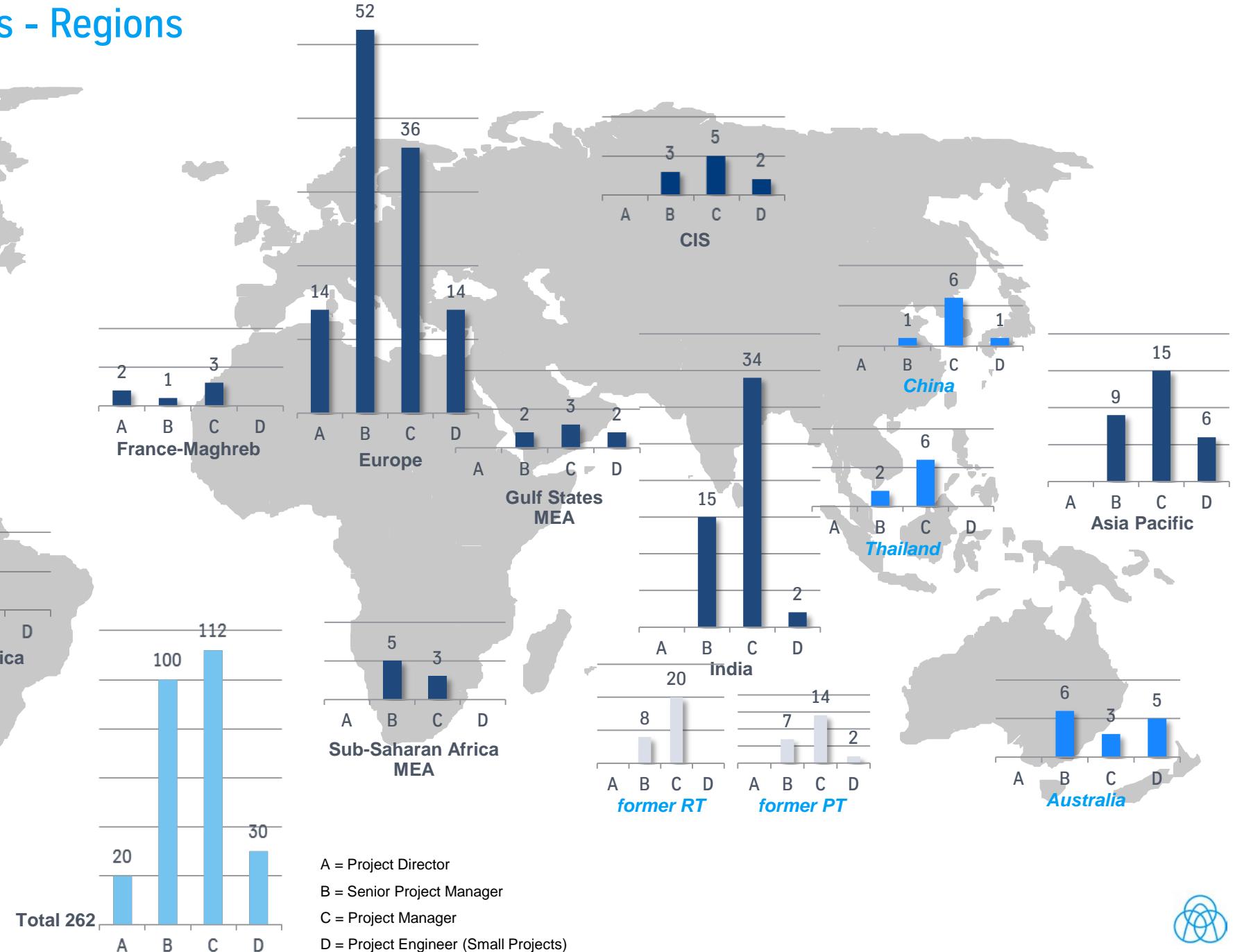
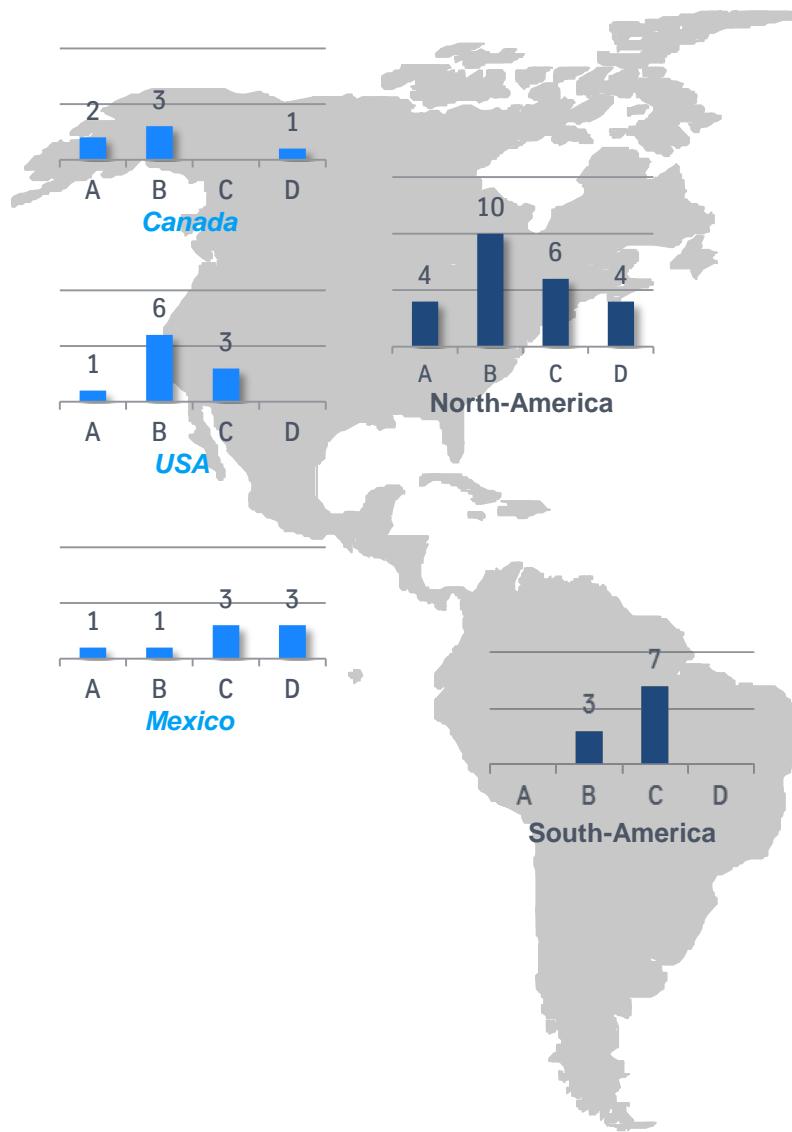
Industrial plants



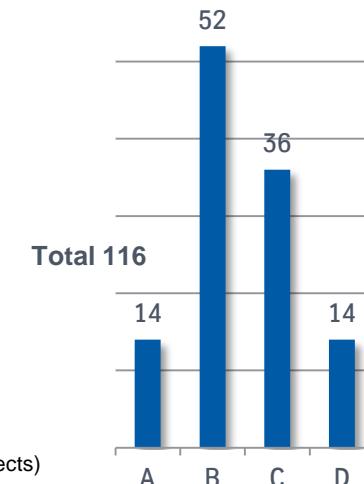
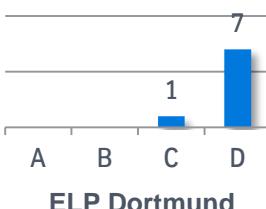
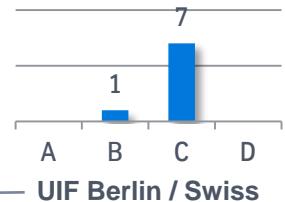
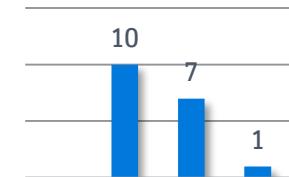
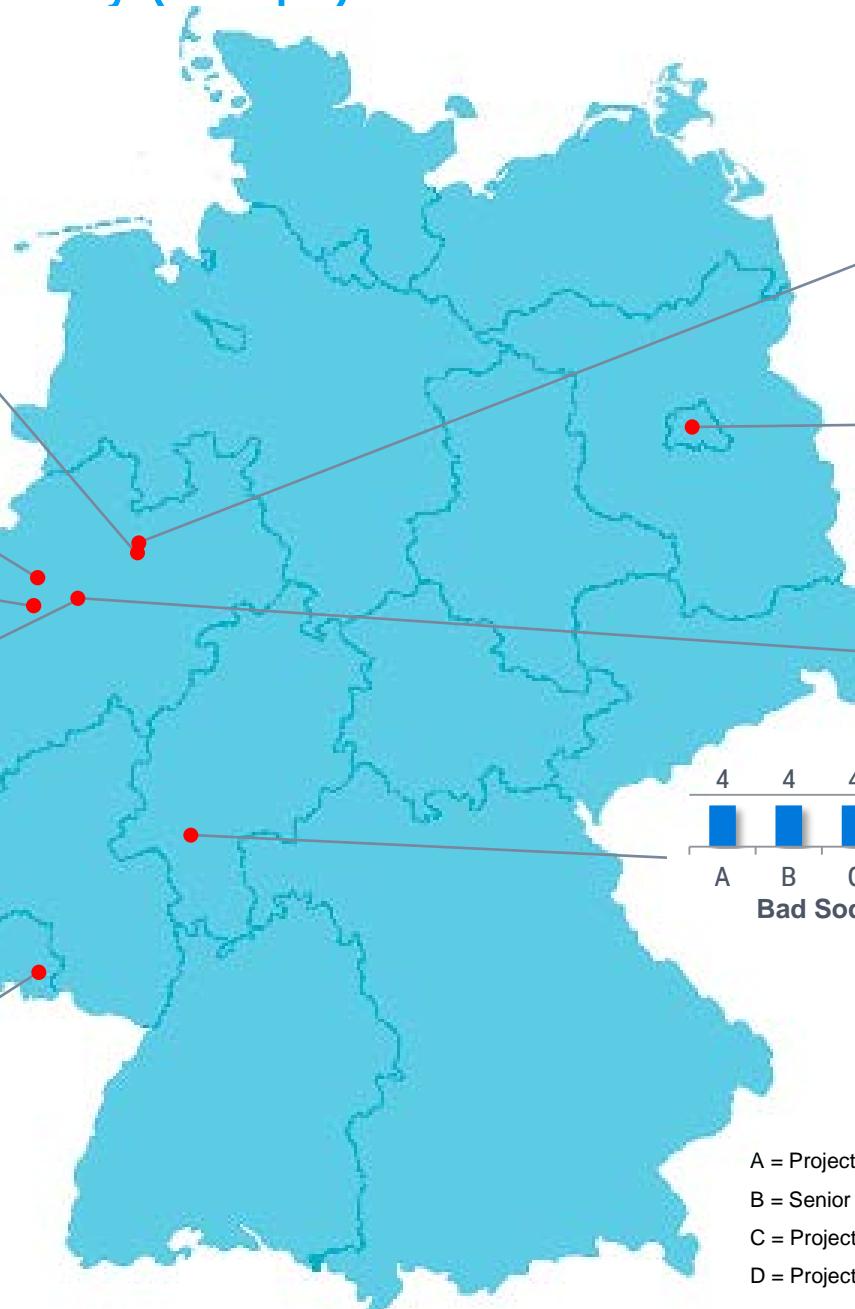
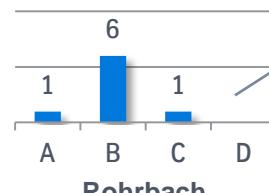
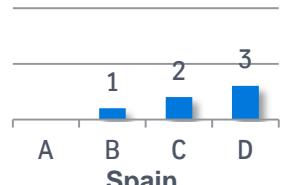
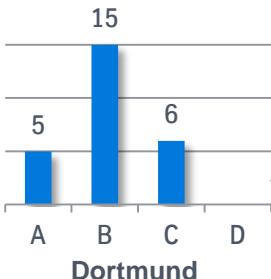
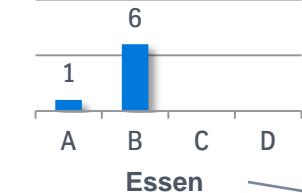
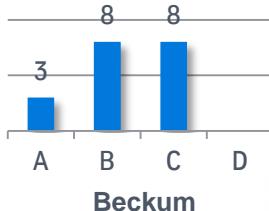
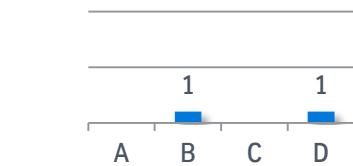
150 plants



# Overview Project Managers - Regions



# Overview Project Managers – Germany (Europe)

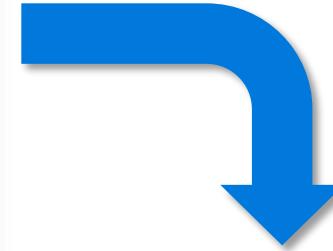
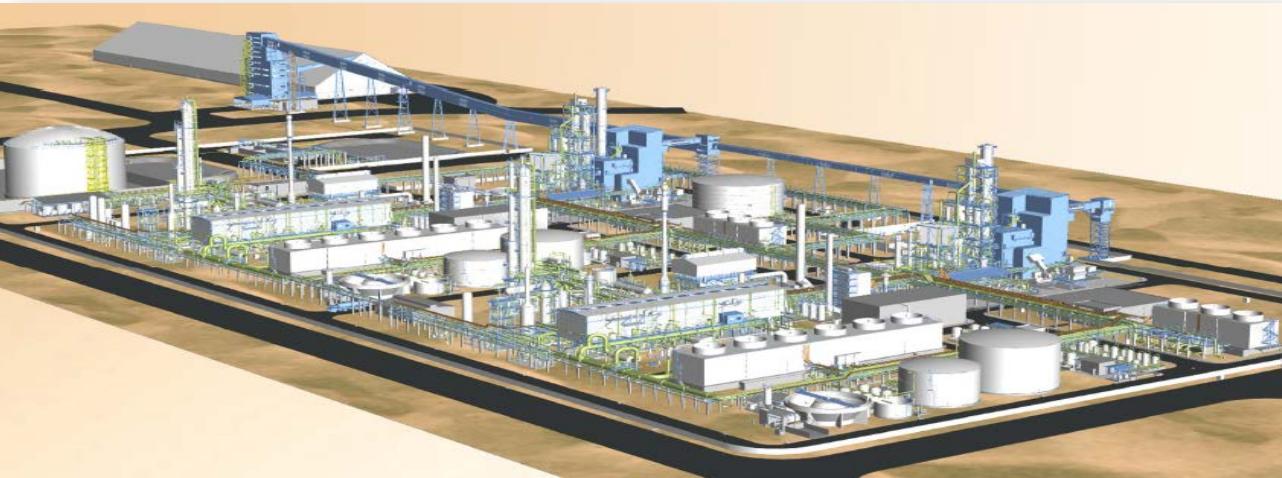


A = Project Director  
 B = Senior Project Manager  
 C = Project Manager  
 D = Project Engineer (Small Projects)

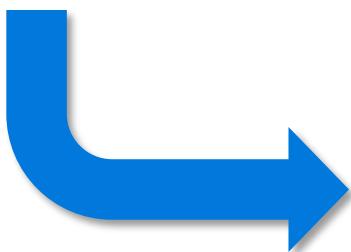


# Our Promise

We are an EPC Contractor



We want to serve our clients  
and to built their plants !



from **virtual** into **reality** !



# Thank you



Q&A